



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	815822A 7	GEAR HOUSING ASSEMBLY, CO	1		
1	1623	815822A 28	GEAR HOUSING ASSEMBLY	1		
39		76865	SHIFT CRANK	1		
40		19755A 2	SHIFT SPOOL KIT	1		
41	15	47397A 1	SHIM	AR		3
42		815362A 1	BEARING ADAPTOR ASSEMBL	1		
43	31	814653	ROLLER BEARING	1		
44	12	815481	THRUST WASHER	1		
45	31	815480	THRUST BEARING	1		
46	43	824700A 1	REVERSE GEAR	1		
47	31	815482	ROLLER BEARING	1		
48	52	824112	SLIDING CLUTCH	1		
49	17	30632	CROSS PIN	1		
50	24	30893	SPRING	1		
51	44	814606 1	PROPELLER SHAFT	1		
52		N.S.S.	FORWARD GEAR (SEE PREVID	1		
53	31	15841	ROLLER BEARING	1		
54	23	17615 14	SPACER SHIM .206"	AR		3
54	23	17615 15	SPACER SHIM .208"	AR		3
54	23	17615 16	SPACER SHIM .210"	AR		3
54	23	17615 17	SPACER SHIM .212"	AR		3
54	23	17615 18	SPACER SHIM .214"	AR		3
54	23	17615 19	SPACER SHIM .216"	AR		3
54	23	17615 20	SPACER SHIM .218"	AR		3
54	23	17615 21	SPACER SHIM .220"	AR		3
54	23	17615 22	SPACER SHIM .222"	AR		3
54	23	17615 23	SPACER SHIM .224"	AR		3
54	23	17615 24	SPACER SHIM .226"	AR		3
54	23	17615 25	SPACER SHIM .228"	AR		3
54	23	17615 26	SPACER SHIM .230"	AR		3
55	12	17616	THRUST RING	1		
56	25	31534	"O" RING	1		5
57		814604A 1	BEARING ADAPTOR ASSEMBL	1		
58	31	814653	ROLLER BEARING	1		
59	31	15842	THRUST BEARING	2		
60	12	18448	THRUST WASHER	2		
61		815570	THRUST RACE	2		
62		814605	KEEPER	2		
63		14587A 7	BEARING CARRIER ASSEMBLY	1		
64	31	30956	ROLLER BEARING	1		
65	26	14077	OIL SEAL (INSIDE)	1		5